



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5605G00251-3G
Job Sheet 200721



Part No: RBW5605G00251-3G

Job Qty: 1 pcs

Part Name: Tool, Seal Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/9/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBW5605G00251-3G Rev D IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD/IPP Rev. C 19.09.13 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/9/19		0.00	0.07	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		

GP 19-09-30

DWG
40
SEP 30 2019
9-89

			QC 5 - 81		
130 Packaging 3-1 - Stock - B4B 1 pcs	10/9/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		MLL
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
140 QC 21 - FG 1 pcs	10/9/19	0.00 0.00	QC 21 - FG - 21		
			QC 21 - FG - 70		SEP 30 2019
			QC 21 - SA - 53		

Part Op 100 - Assemble as per drawing. See note 8 and 9.

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL 652 PCH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	1 Ea (1 ea)	100-Small Fab - 1	
RBW5605G00251-3G-1	Hook	1 pcs (1 ea)	100-Small Fab - 1	5070857
RBW5605G00251-3G-2	Shank	1 pcs (1 ea)	100-Small Fab - 1	5212808

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CL-652-PGH	1	4	0
	RBW5605G00251-3G-1	1	1	0
	RBW5605G00251-3G-2	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/17/19 11:08 AM Dart.Renwick.Jennifer



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering Water Jet Supplier Quality			
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QSI042)			
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance	
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing	
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish	
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up			
Human Factors		Other/Details:							